

Date: Saturday, 07/03/2009 12:12:18 PM  
 User: Jean-Luc Menard

## Process Sheet

|   |                                       |
|---|---------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services              | Drawing Name : BUSHING                |
| Job Number : 46319  |                                       |
| Estimate Number : 13799                                     |                                       |
| P.O. Number :   | Part Number : D38731                  |
| This Issue : 07/03/2009 S.O. No. :                          | Drawing Number : D3873 REV A          |
| Prsht Rev. : NC   | Project Number : N/A                  |
| First Issue : / / Type : MACHINED PARTS                     | Drawing Revision : A                  |
| Previous Run :  | Material :                            |
| Written By : <u>[Signature]</u> 07-03-06                    | Due Date : 14/03/2009 Qty: 1 Um: Each |
| Checked & Approved By : <u>[Signature]</u>                  |                                       |
| Comment : Est Rev: A New Issue 09-03-04 JLM Verified By: DD |                                       |

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M303R0750

303 Round Bar 0.750



Comment: Qty.: 0.0683 f(s)/Unit Total : 0.0683 f(s)  
 303 Round Bar 0.750  
 BATCH: M110650

09/03/07

1 pcs

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA806 & DWG D3873 ,  
 FOLIO REV: AA  
 DWG REV: A

2-DEBURR AS REQUIRED

09/03/07

1 pcs

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09/03/07

1 pcs

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

J-L 09/03/07

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: ST123

09/03/09

X1

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 46319

Part Number: D38731

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/10 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

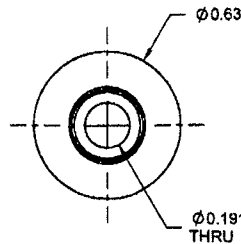
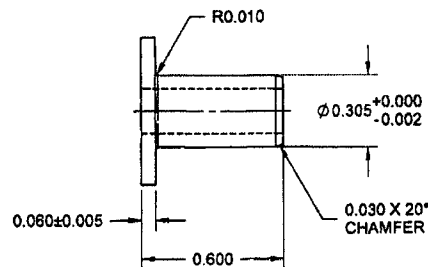
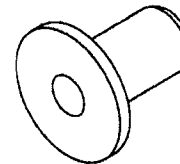


*MF*  
09-03-09



8 7 6 5 4 3 2 1

w/o 46319



**D3873-1 BUSHING**

**RELEASED**  
 09.03.05  
 per Ecn 05-538

- NOTES:**  
 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR  
 REF DART SPEC M303R  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: NONE  
 7) WEIGHT: 0.01 lbs

| REV.       | NEW ISSUE | DESCRIPTION   | MB | 09.01.07 |
|------------|-----------|---|----|----------|
| DESIGN     | 1         | <b>DART AEROSPACE USA, INC.</b><br>PORT HADLOCK, WA<br>DRAWING NO. <b>D3873</b><br>TITLE <b>BUSHING</b><br>SCALE <b>NTS</b><br><small>COPYRIGHT © 2003 BY DART AEROSPACE USA, INC.<br/>         THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | BY | DATE     |
| DRAWN      | 1         |   |    |          |
| CHECKED    | 1         |   |    |          |
| MFG. APPR. | 1         |   |    |          |
| APPROVED   | 1         |   |    |          |
| DE APPR.   | 1         |   |    |          |
| DATE       | 09.01.07  |   |    |          |

8 7 6 5 4 3 2 1